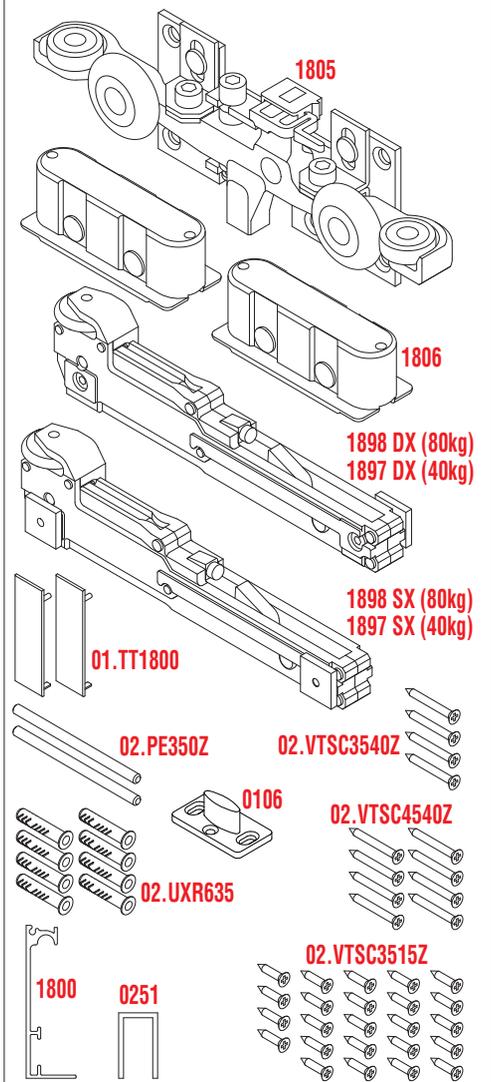


Invisible



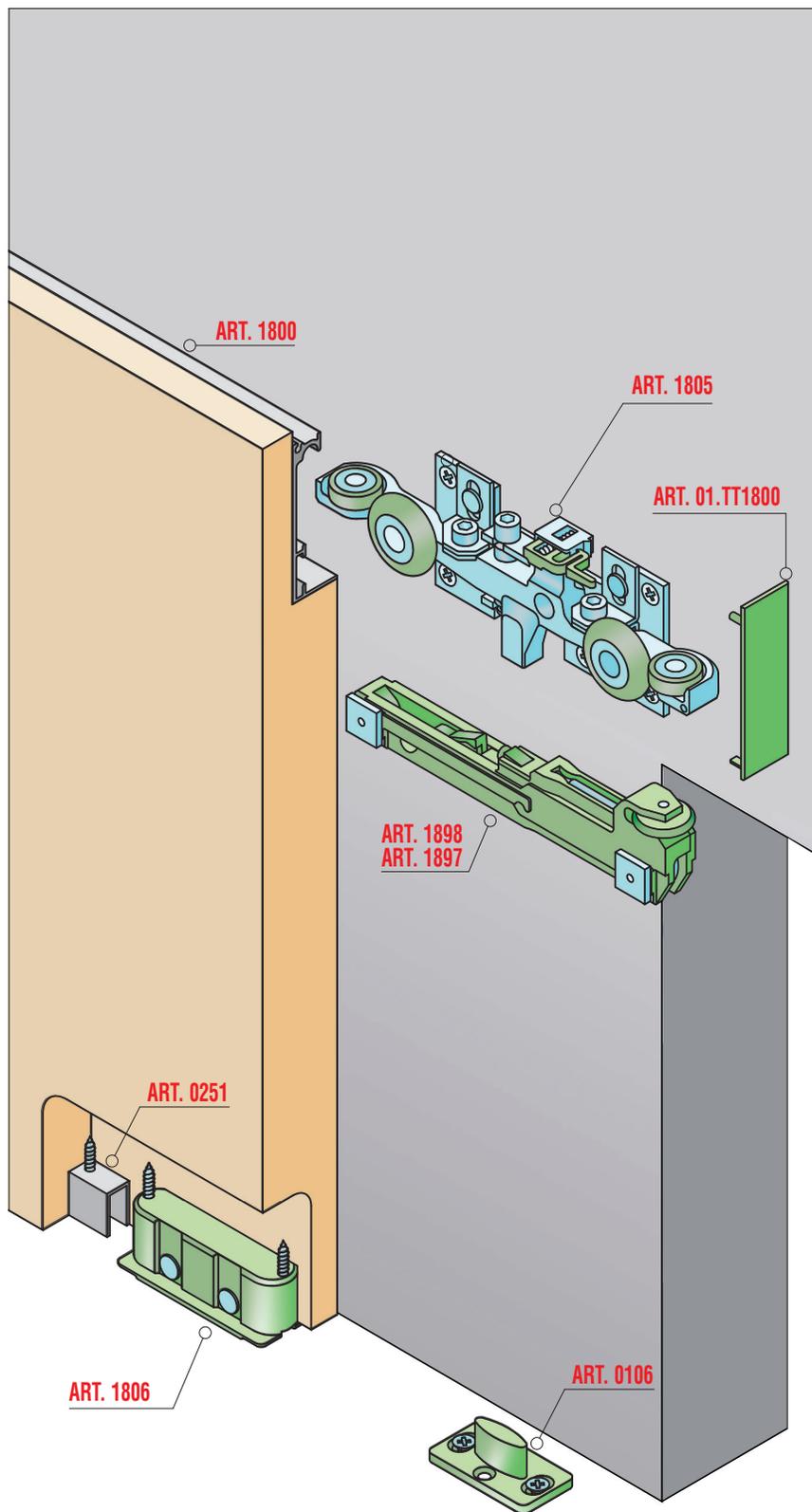
KIT 1800-1150 - MAX 80 KG
KIT 1800-1150/40 - MAX 40 KG



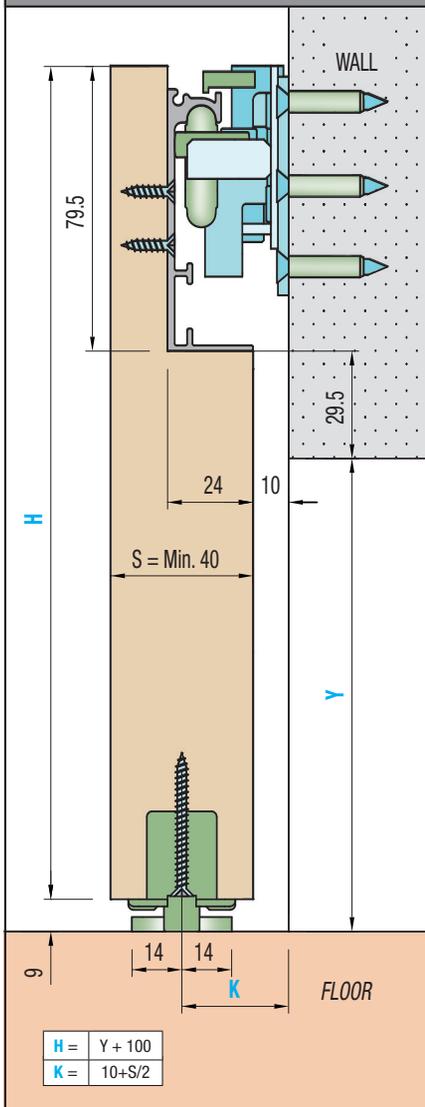
2

Kit Legend

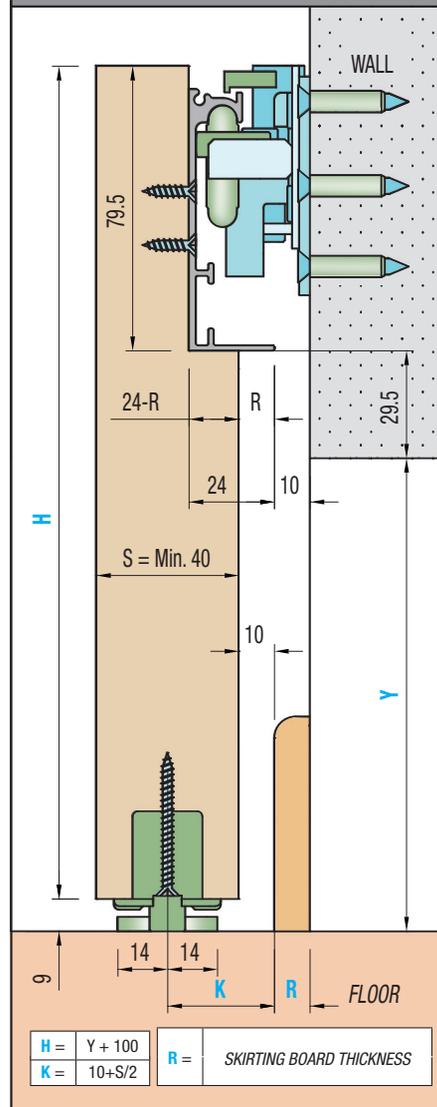
1805	Adjustable upper truck
1806	Lower truck
0106	Lower runner
01.TT1800	End cover
1898 DX-SX	Soft Closing Stopper R-L (80kg)
1897 DX-SX	Soft Closing Stopper R-L (40kg)
02.PE350Z	Pin
02.VTSC3515Z	Screw 3.5x15
02.VTSC3540Z	Screw 3.5x40
02.VTSC4540Z	Screw 4.5x40
02.UXR635	Dowel
1800	Upper profile L=1150mm
0251	Lower profile



Vertical section without skirting board



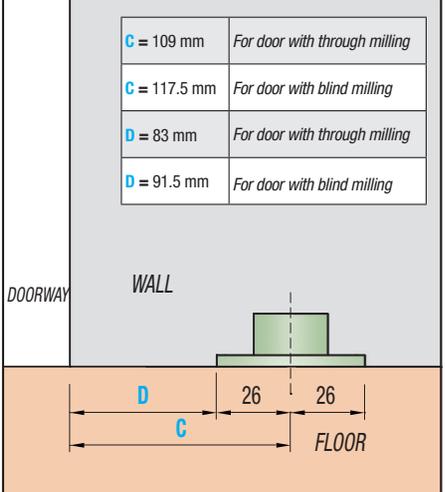
Vertical section with skirting board



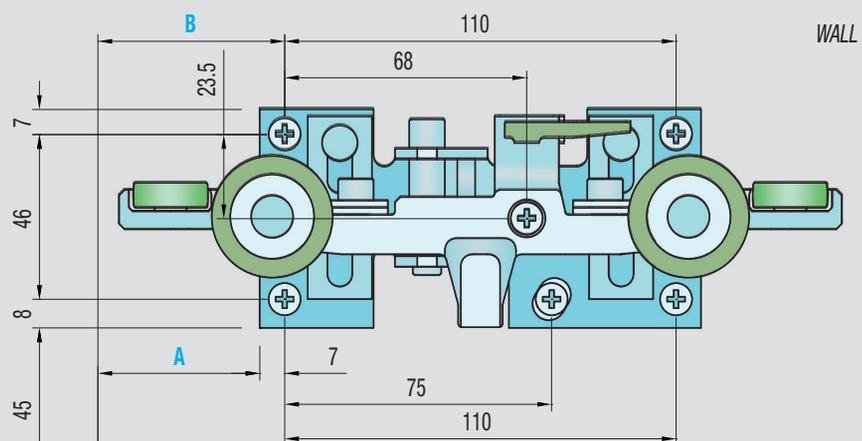
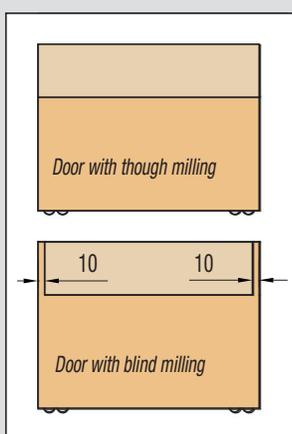
LEFT OPENING
OPENING

RIGHT OPENING
OPENING

Lower guide position

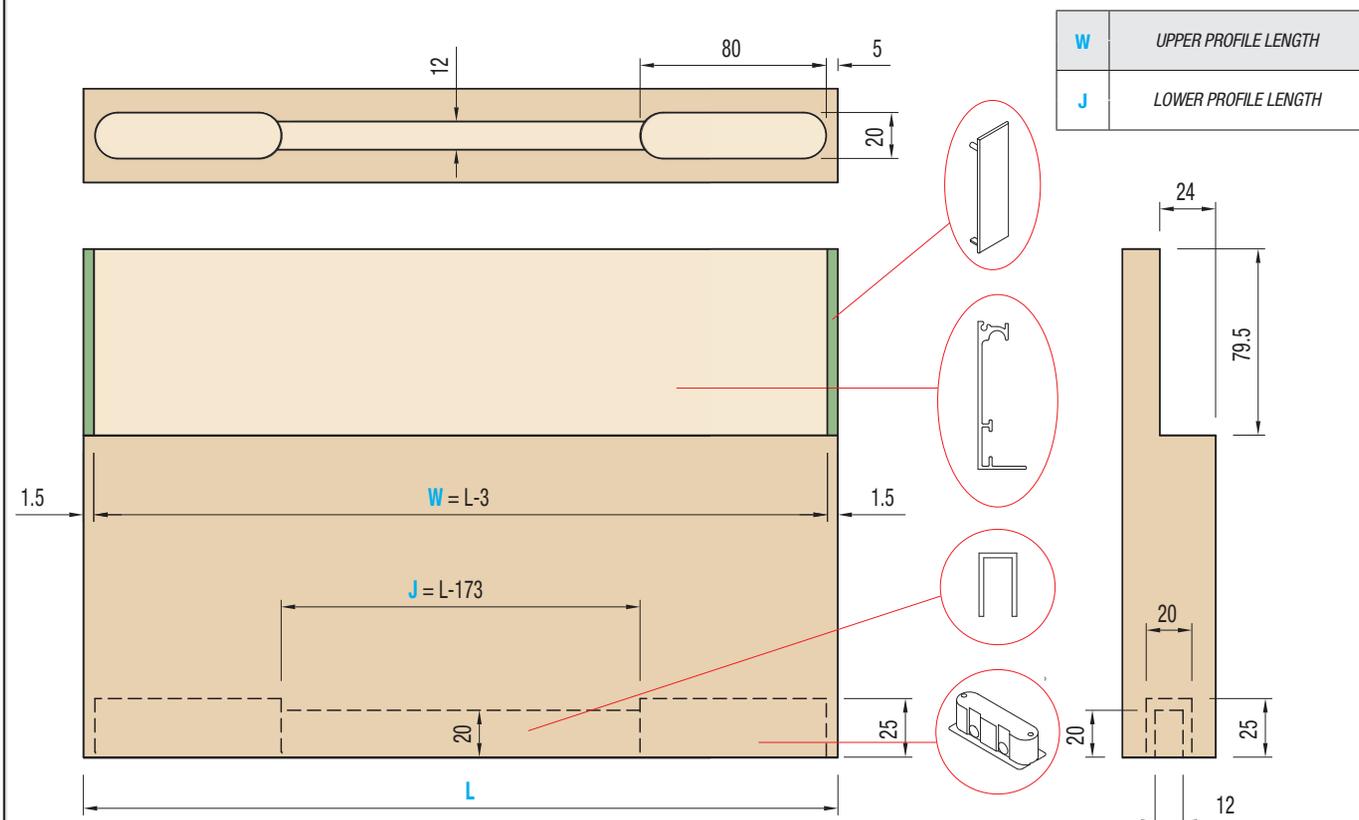


Upper truck position

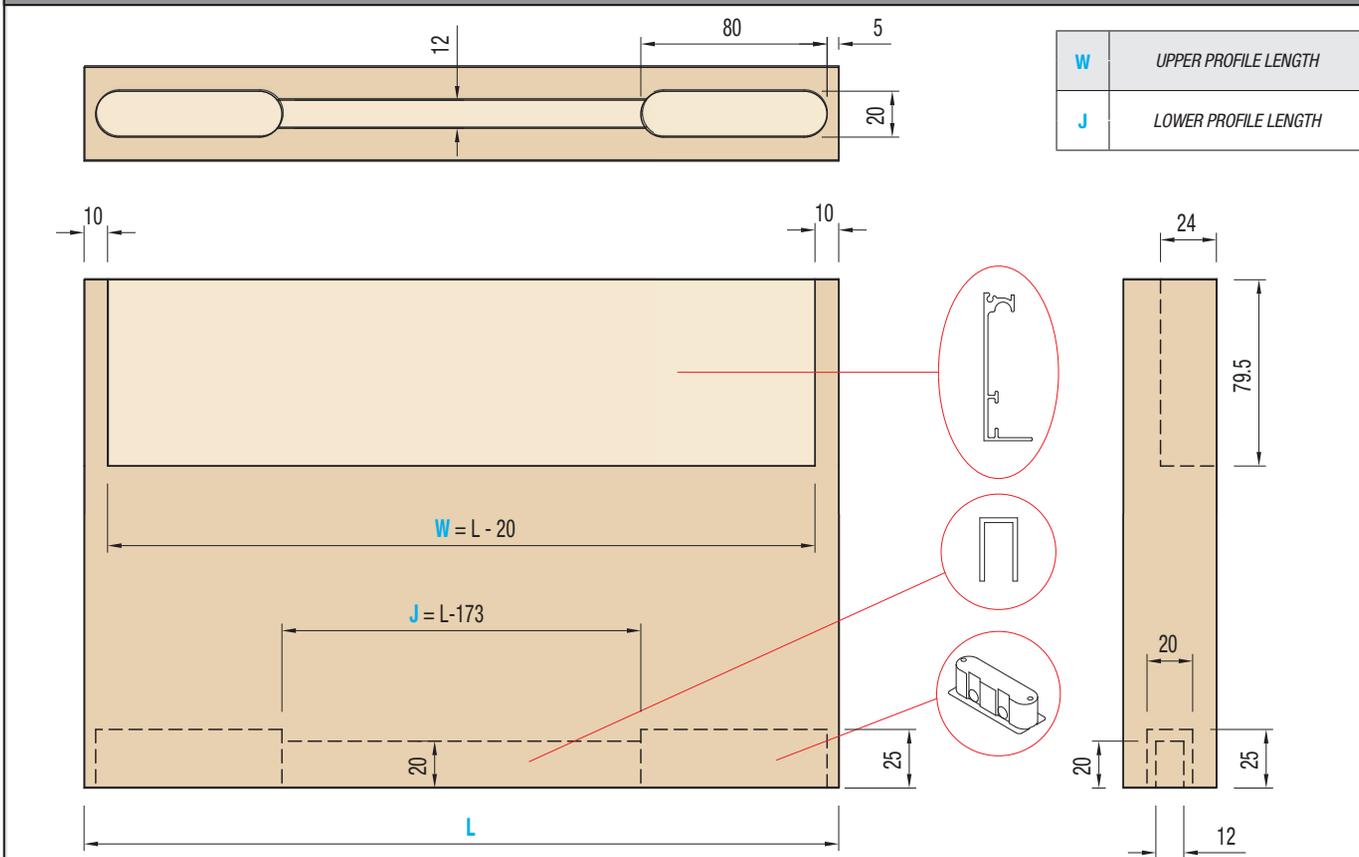


$A = 47$ mm	For door with through milling
$A = 55.5$ mm	For door with blind milling
$B = 54$ mm	For door with through milling
$B = 62.5$ mm	For door with blind milling

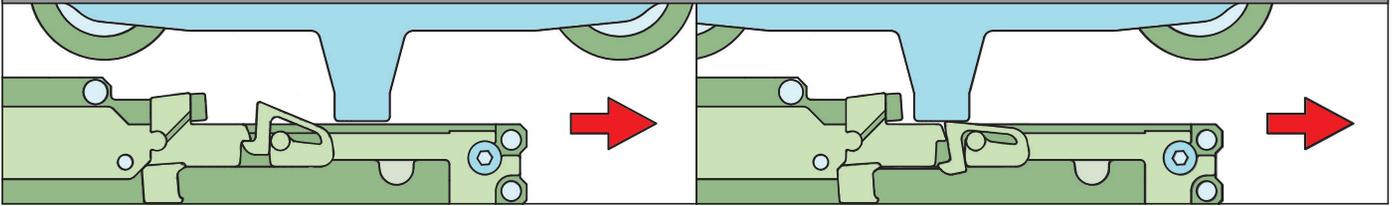
Door drilling with through milling



Door drilling with blind milling



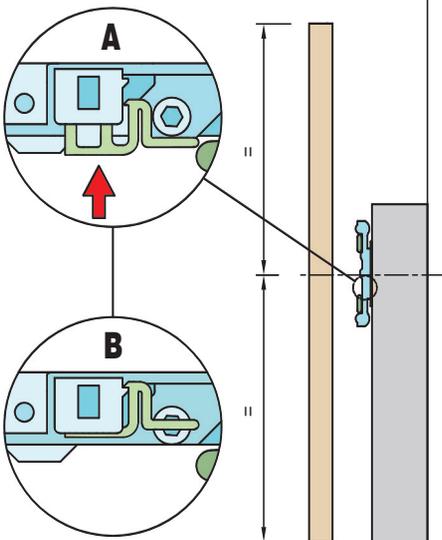
Automatic self activating device



Assembly instructions

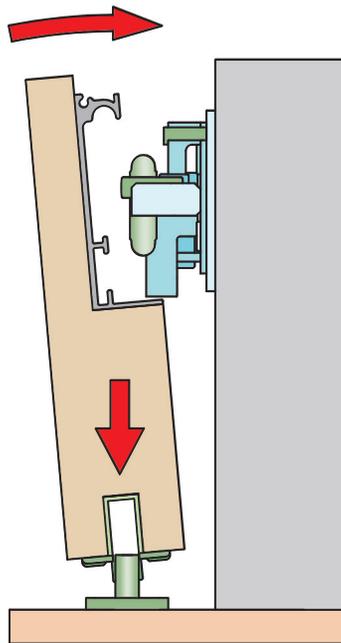
1

Fit the center line of the door close to the upper track previously fastened to the wall. Check that the clasp is not triggered, as shown in the figures below.



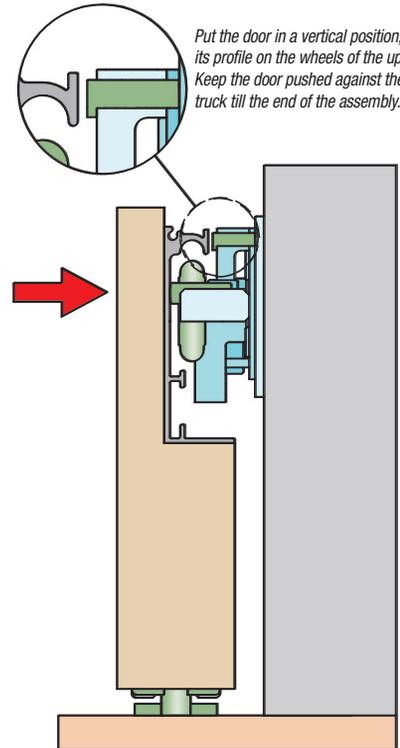
2

Position the door astride the runner ART. 0106 lying the lower wheels on the ground.

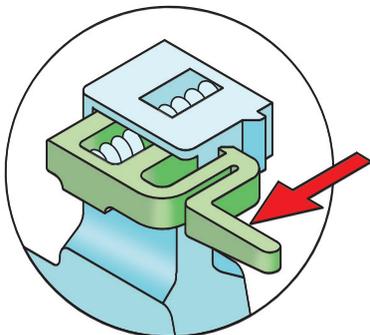


3

Put the door in a vertical position, placing its profile on the wheels of the upper track. Keep the door pushed against the upper track till the end of the assembly.

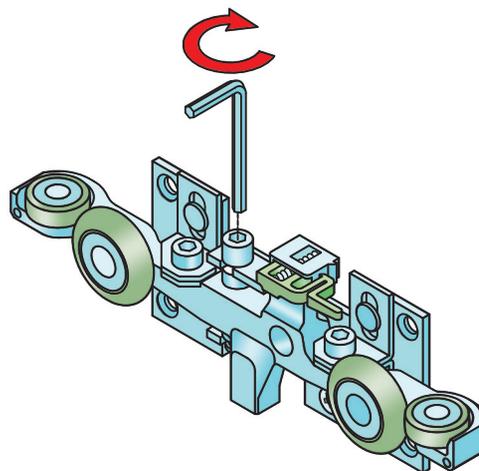


6



4

Pull the lever of the clasp.

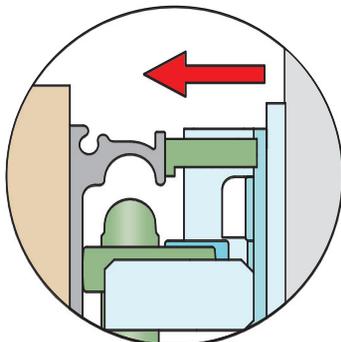
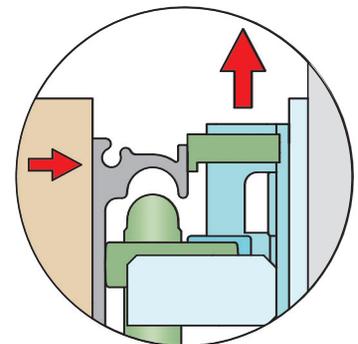


6

Fasten the screw for the adjustment of wall bracket height.

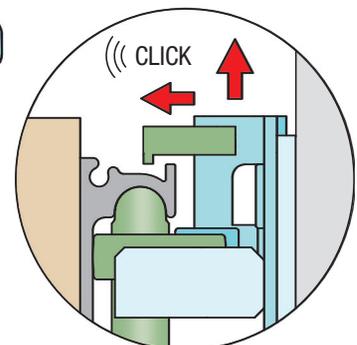
The rocker arm rises, moving the wheels closer to the profile.

When the clasp makes a loud "Click", stop fastening.



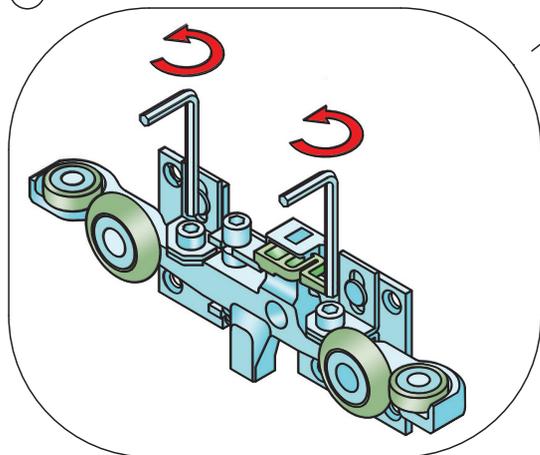
5

The clasp will automatically lie on the upper profile.



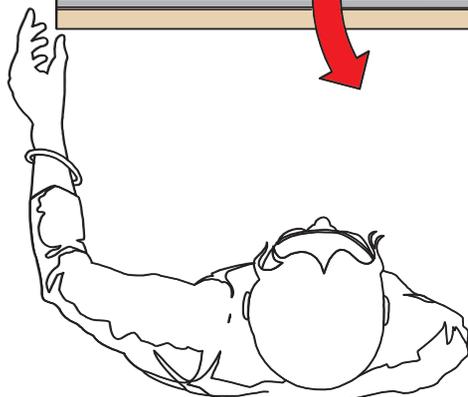
Door/Wall alignment adjustment

7



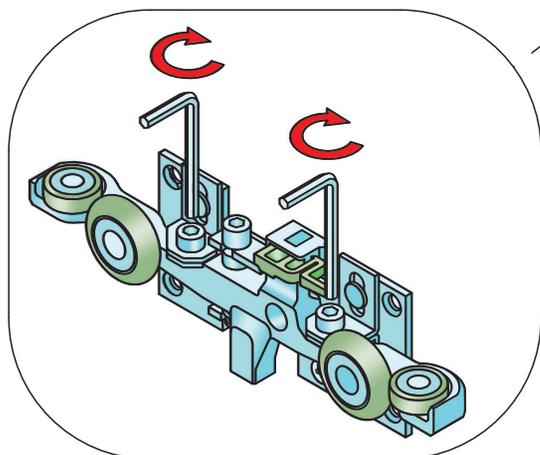
IF THE DOOR IS NOT ALIGNED WITH THE WALL
LOOSEN THE FIXING SCREWS

8



ALIGN MANUALLY THE DOOR WITH THE WALL

9



LOCK THE ALIGNMENT SCREWING THE FIXING SCREWS