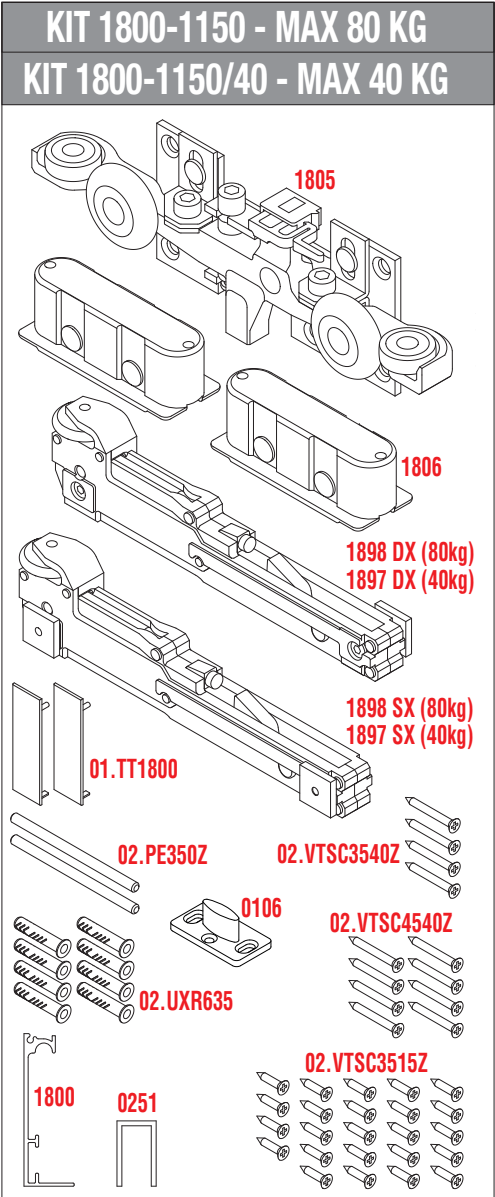


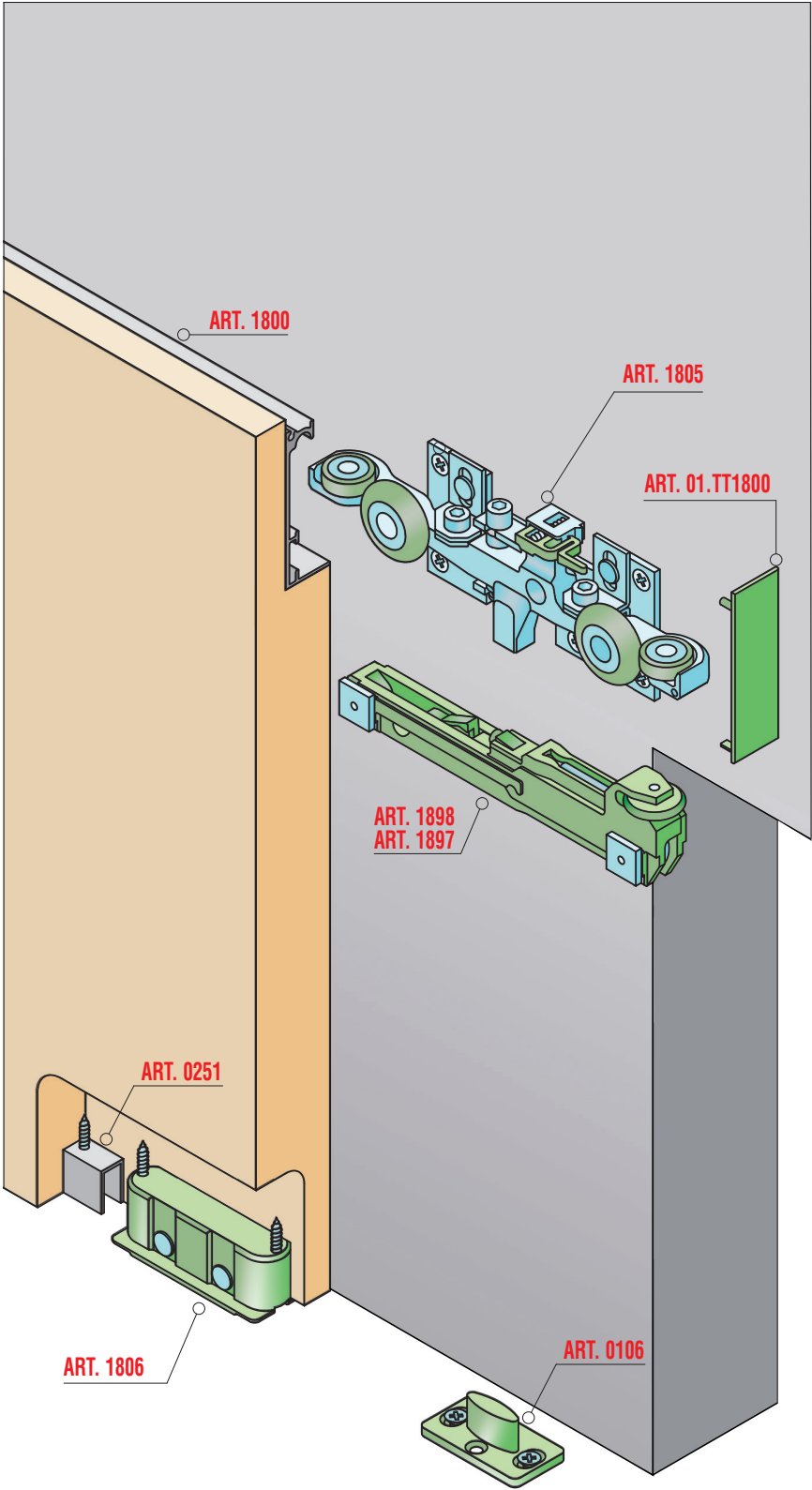
# Invisible



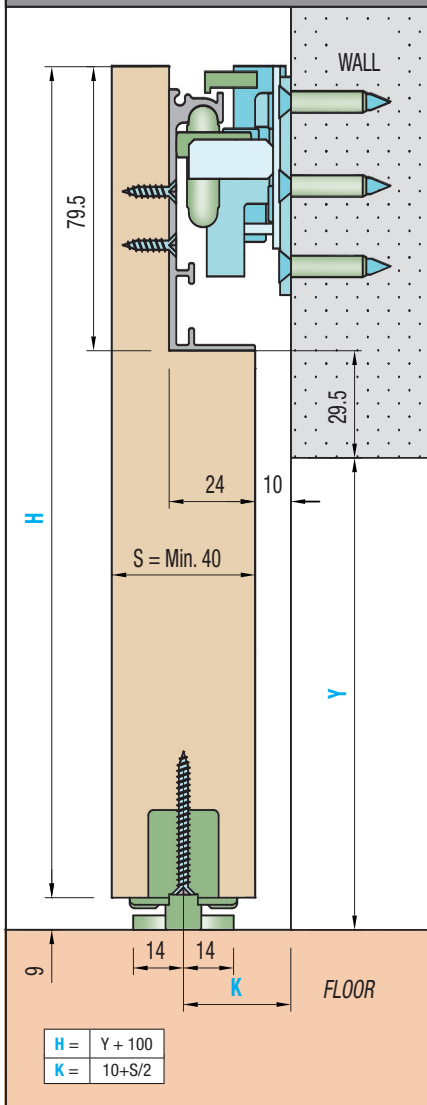
**runners**  
SLIDING SYSTEMS



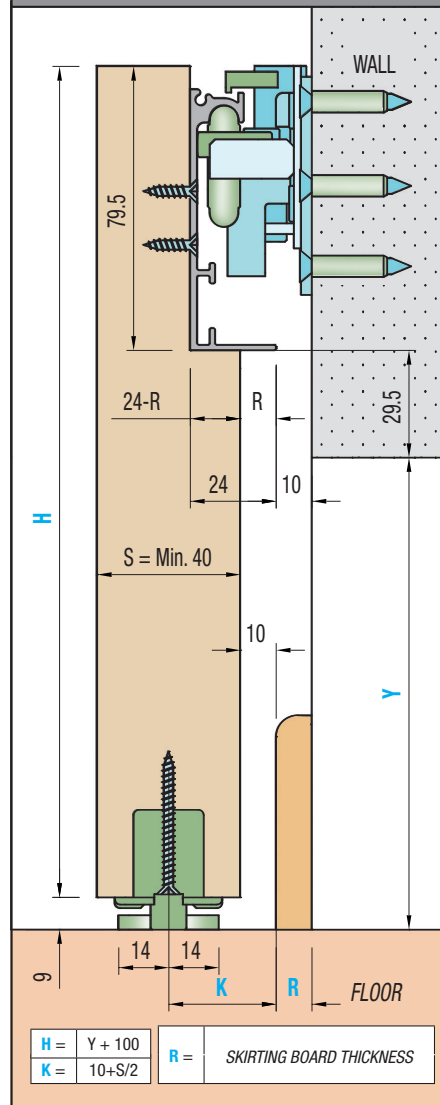
Kit Legend	
1805	Adjustable upper truck
1806	Lower truck
0106	Lower runner
01.TT1800	End cover
1898 DX-SX	Soft Closing Stopper R-L (80kg)
1897 DX-SX	Soft Closing Stopper R-L (40kg)
02.PE350Z	Pin
02.VTSC3515Z	Screw 3.5x15
02.VTSC3540Z	Screw 3.5x40
02.VTSC4540Z	Screw 4.5x40
02.UXR635	Dowel
1800	Upper profile L=1150mm
0251	Lower profile



Vertical section without skirting board



Vertical section with skirting board



LEFT OPENING



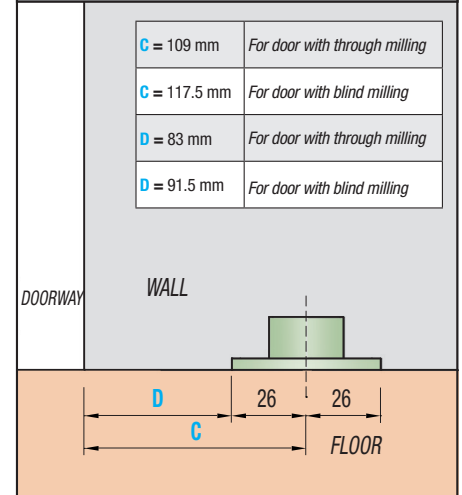
OPENING

RIGHT OPENING

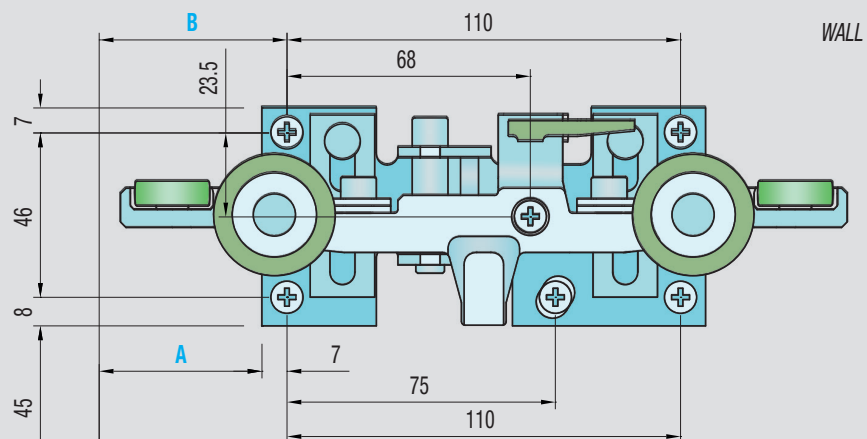
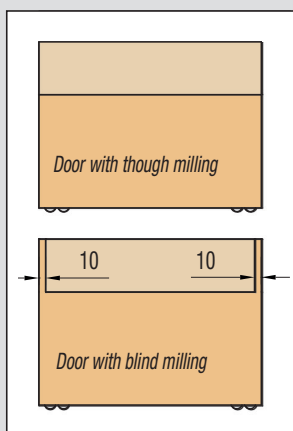


OPENING

Lower guide position

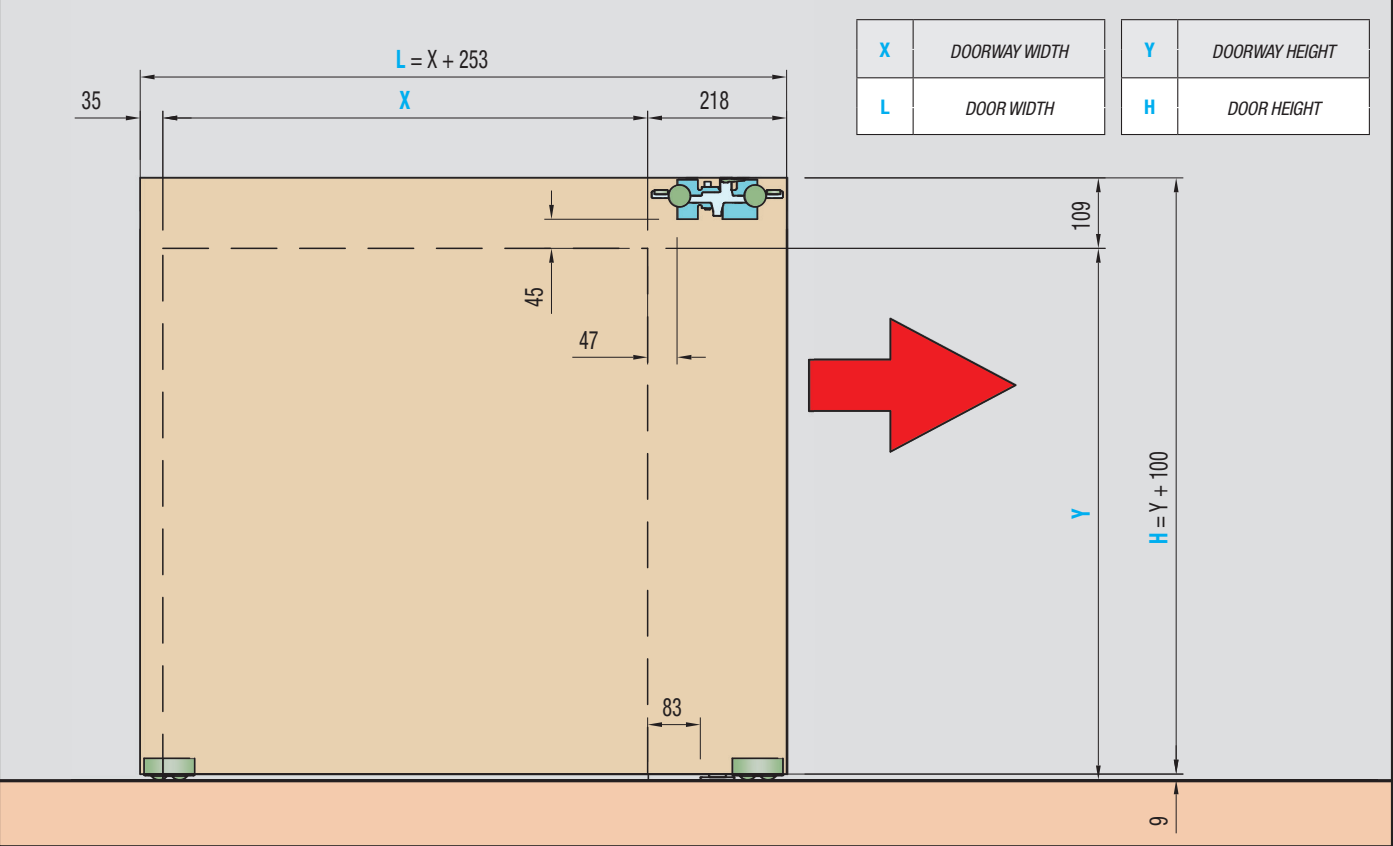


Upper truck position



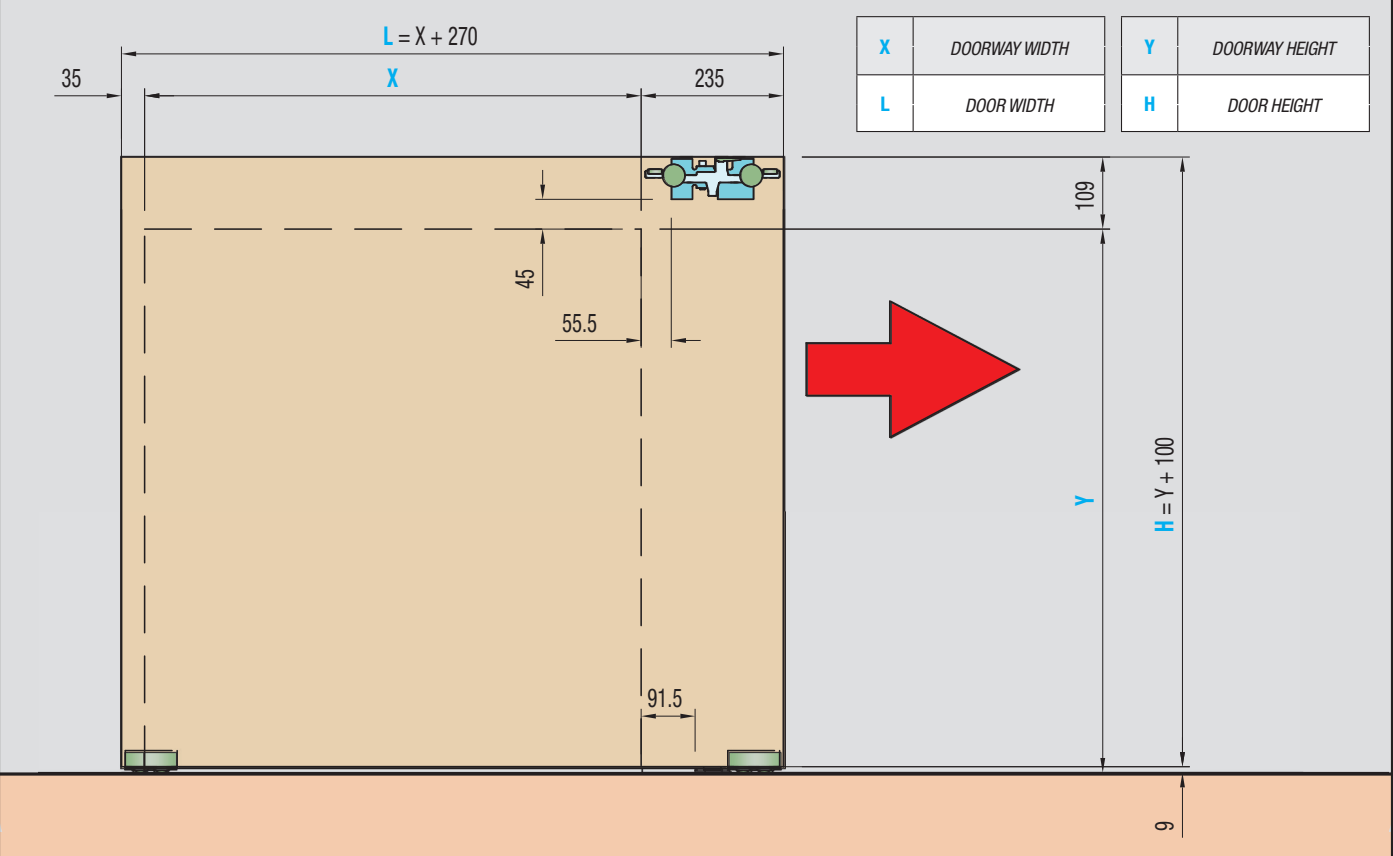
A = 47 mm	For door with through milling
A = 55.5 mm	For door with blind milling
B = 54 mm	For door with through milling
B = 62.5 mm	For door with blind milling

Standard dimensions for door with through milling (complete doorway opening)

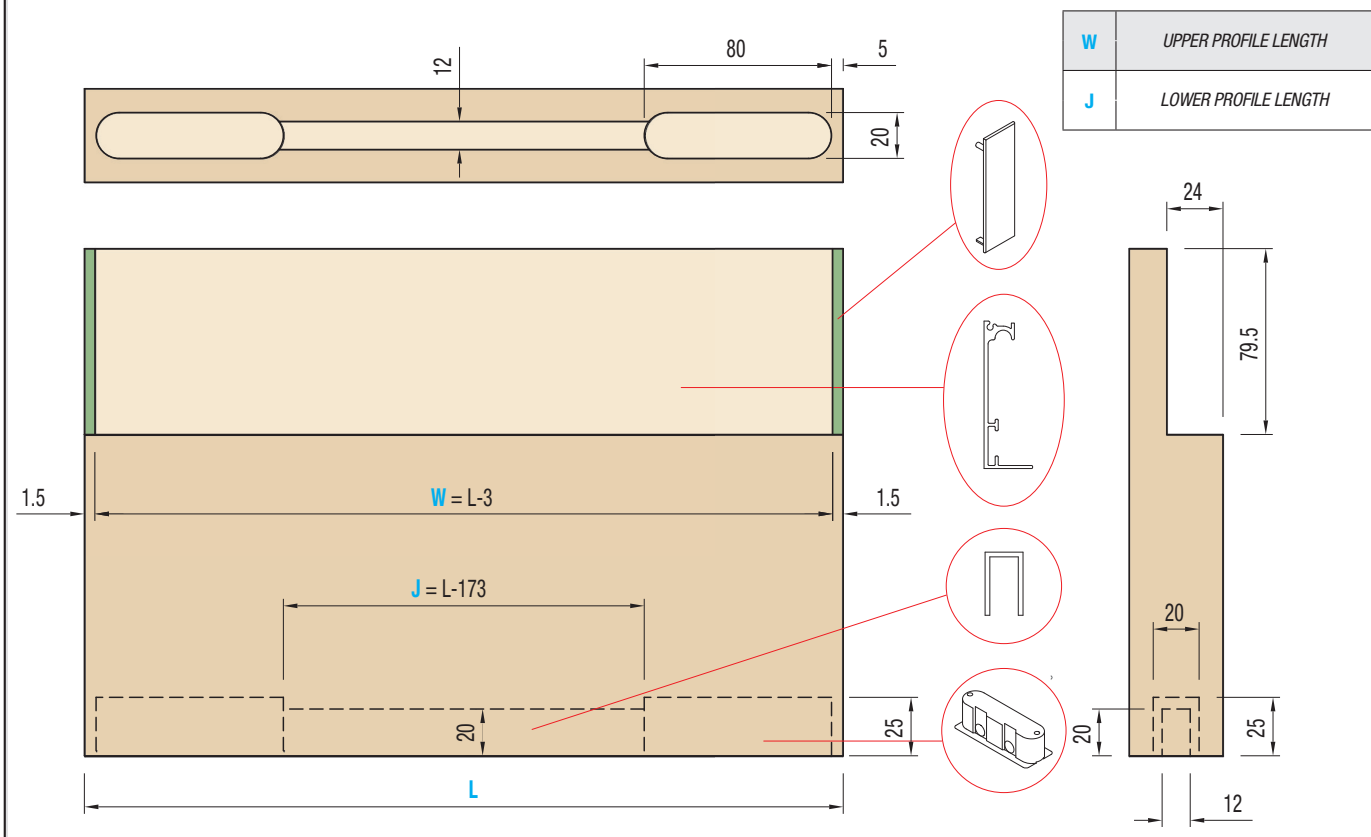


4

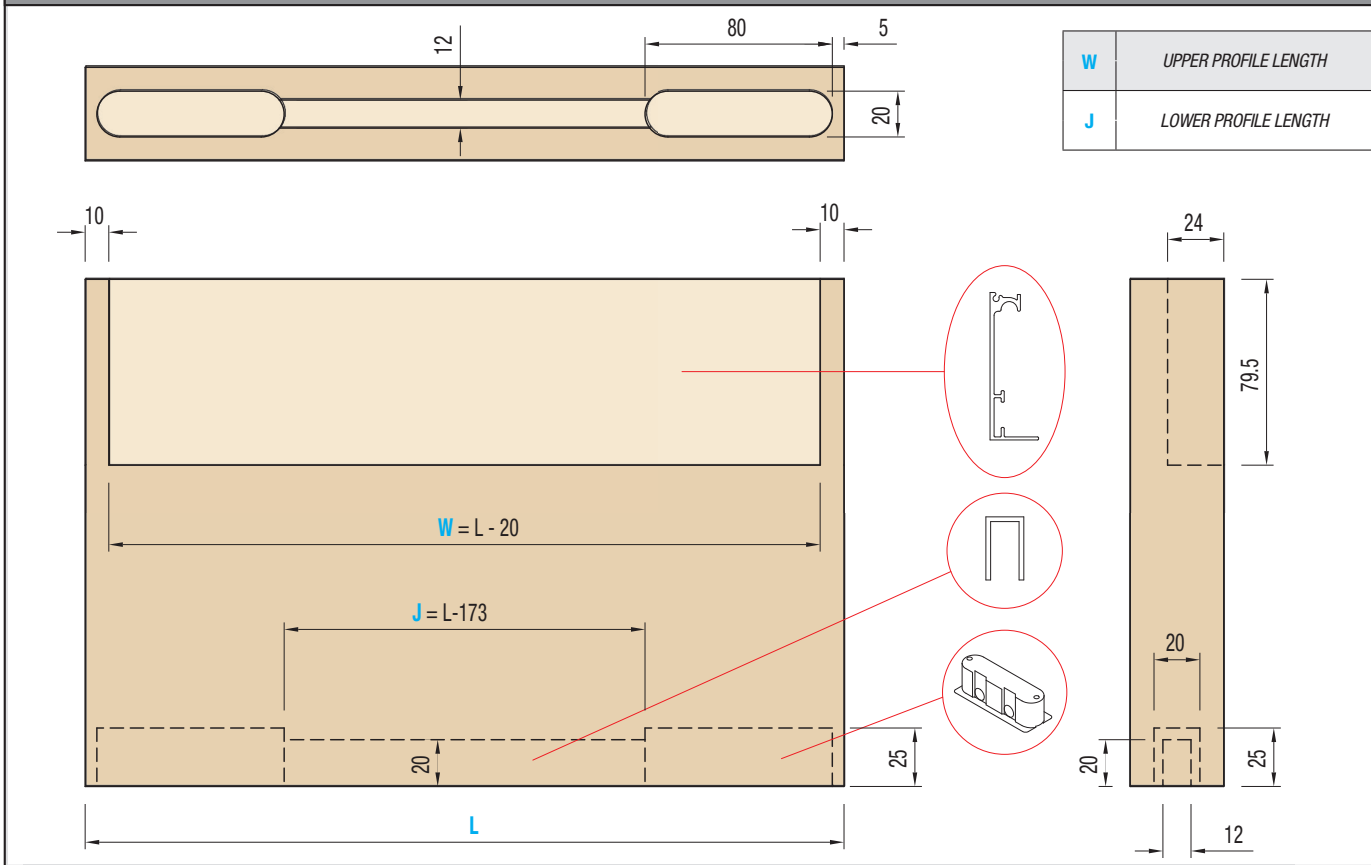
Standard dimensions for door with blind milling (complete doorway opening)



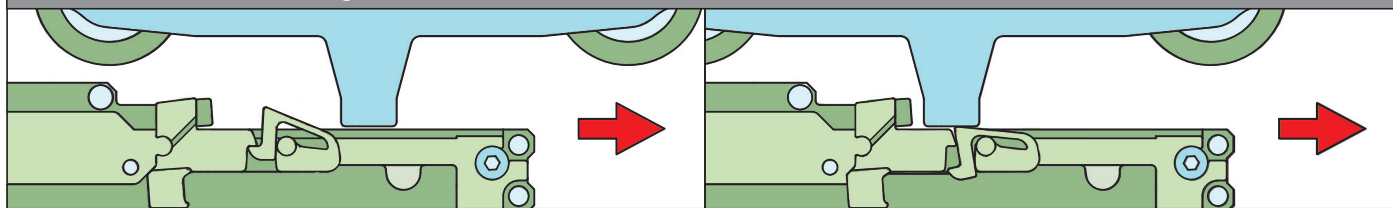
Door drilling with through milling



Door drilling with blind milling



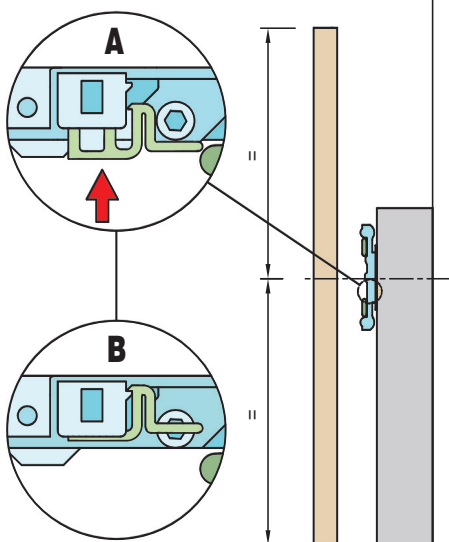
## Automatic self activating device



## Assembly instructions

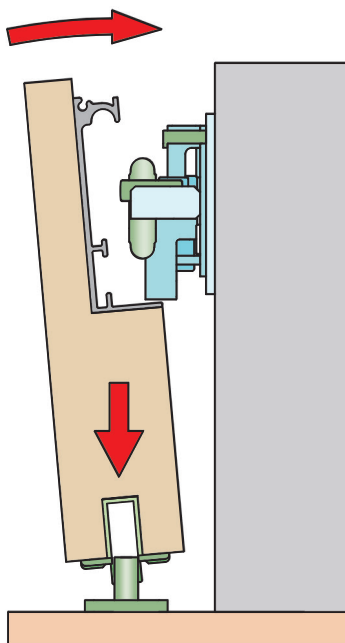
①

Fit the center line of the door close to the upper truck previously fastened to the wall. Check that the clasp is not triggered, as shown in the figures below.



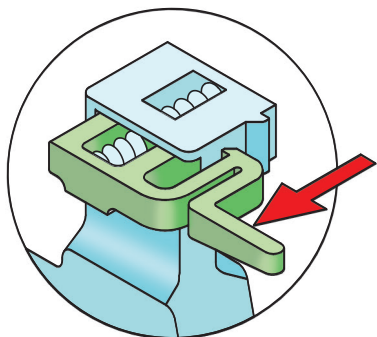
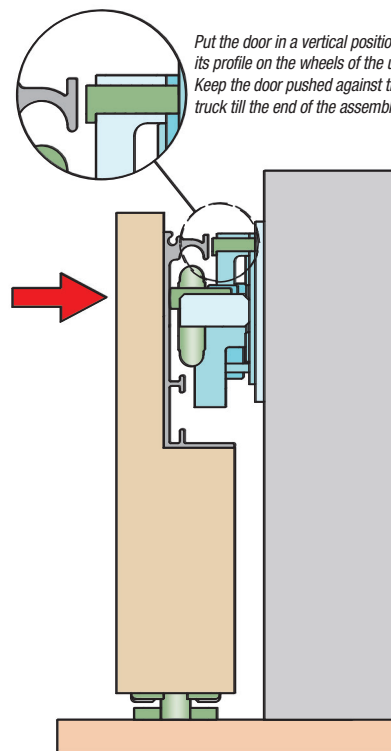
②

Position the door astride the runner ART. 0106 lying the lower wheels on the ground.



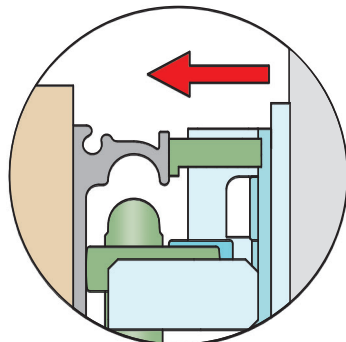
③

Put the door in a vertical position, placing its profile on the wheels of the upper truck. Keep the door pushed against the upper truck till the end of the assembly.



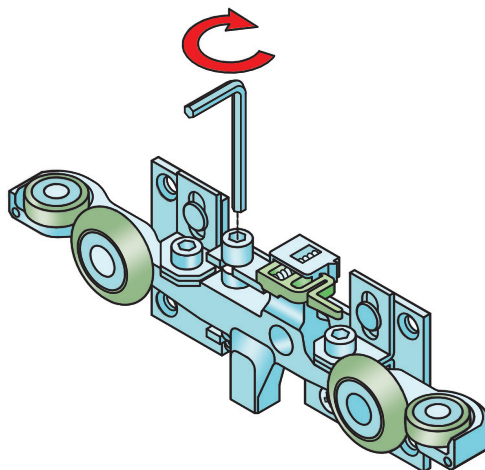
④

Pull the lever of the clasp.



⑤

The clasp will automatically lie on the upper profile.

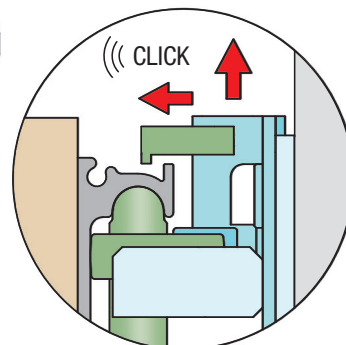
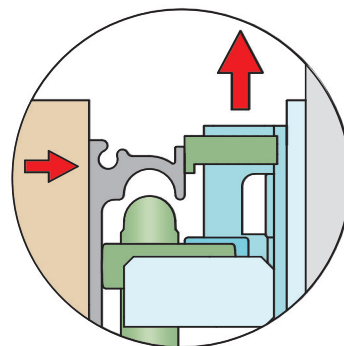


⑥

Fasten the screw for the adjustment of wall bracket height.

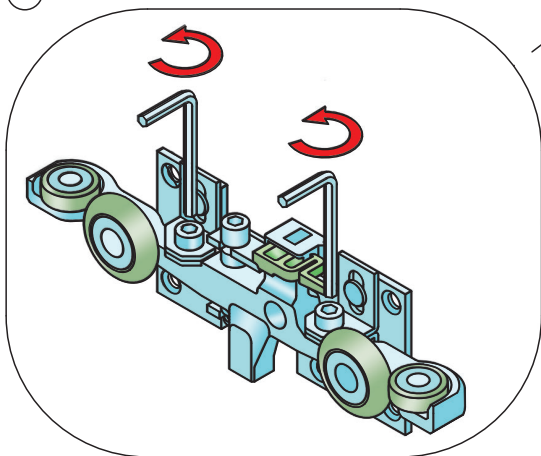
The rocker arm rises, moving the wheels closer to the profile.

When the clasp makes a loud "Click", stop fastening.



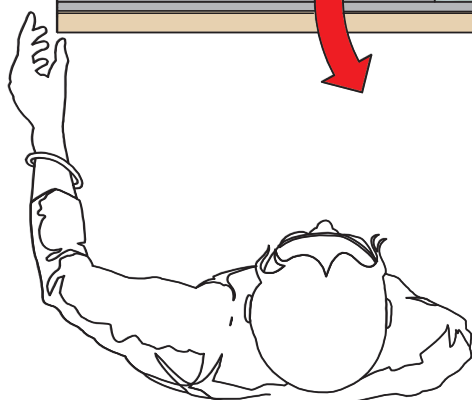
## Door/Wall alignment adjustment

7



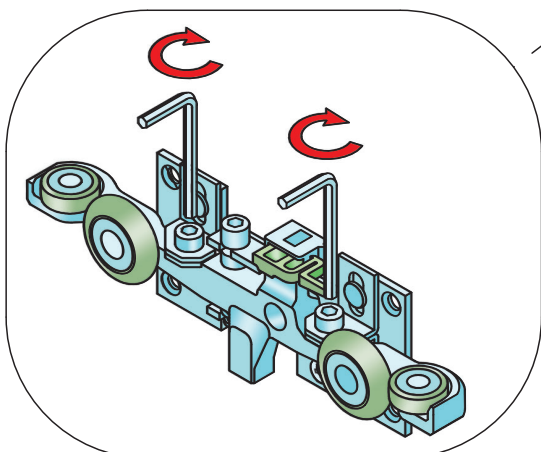
IF THE DOOR IS NOT ALIGNED WITH THE WALL  
LOOSEN THE FIXING SCREWS

8



ALIGN MANUALLY THE DOOR WITH THE WALL

9



LOCK THE ALIGNMENT SCREWING THE FIXING SCREWS