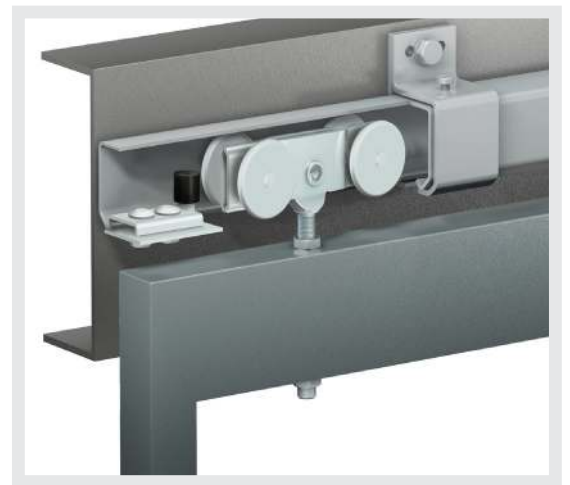




Industrial Series 70

Runners Series 70 is designed for commercial and agricultural applications such as warehousing, agricultural buildings, stables, etc. The range is designed to be concise and straightforward to assemble. It has the benefit of being compatible with other track profiles in use, making it ideal for extending existing systems.



Key Features

- Suitable for panels up to 600kg
- Can be used for straight sliding or bi-folding applications
- Smooth movement when sliding the doors

Benefits

- Highest quality components
- Full technical support
- Easy to fit

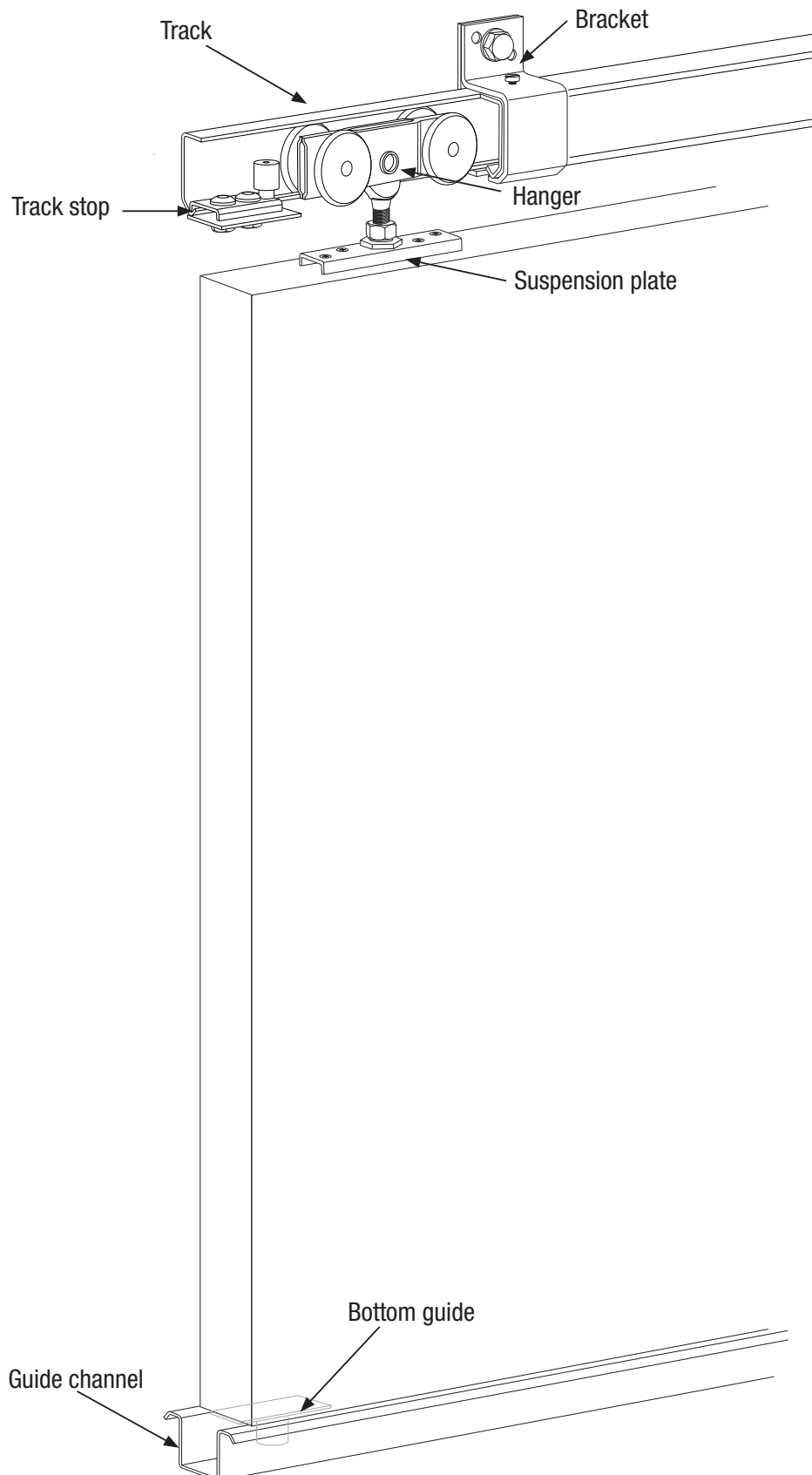
Industrial Series 70



Straight sliding door systems for timber or metal doors

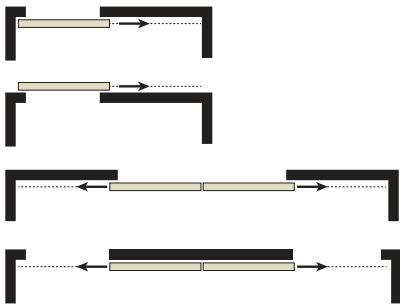
Series 70 straight sliding systems are suitable for timber or metal doors with a maximum panel weight up to 600kg when using two 300kg 4 wheel hangers per door. Components suitable for use with straight sliding systems are detailed below. Generally two hangers are used on each door panel.

When using upper track support brackets they should be fixed at a minimum of 600mm and a maximum of 1000mm spacing. Series 70 steel upper track is NOT pre-drilled and will require drilling for soffit fixing whether installing it with or without the use of soffit fixing brackets.

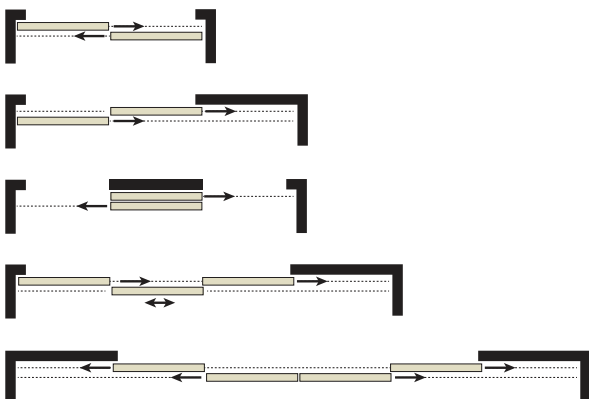


Typical Panel Configurations

Single track run



Double track run

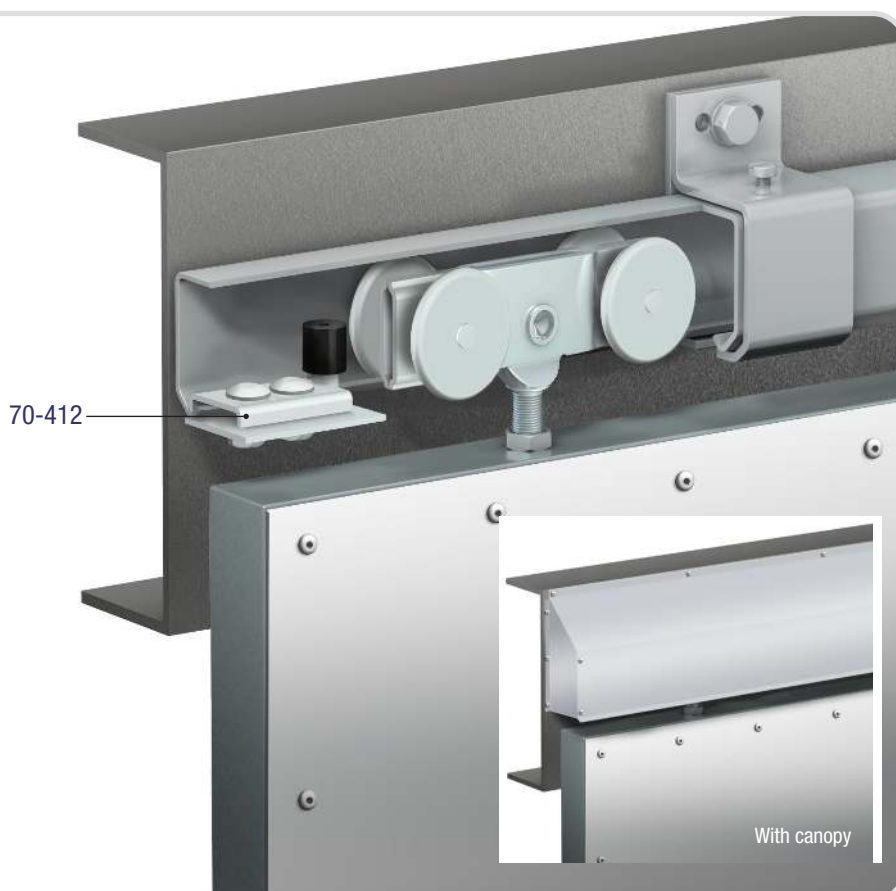
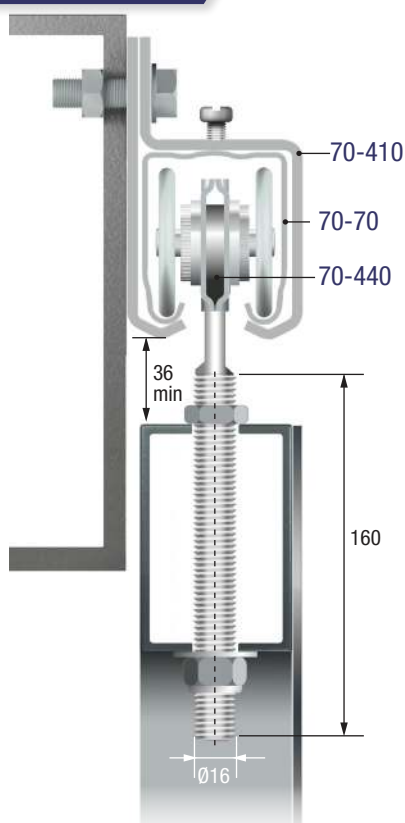


Industrial Series 70

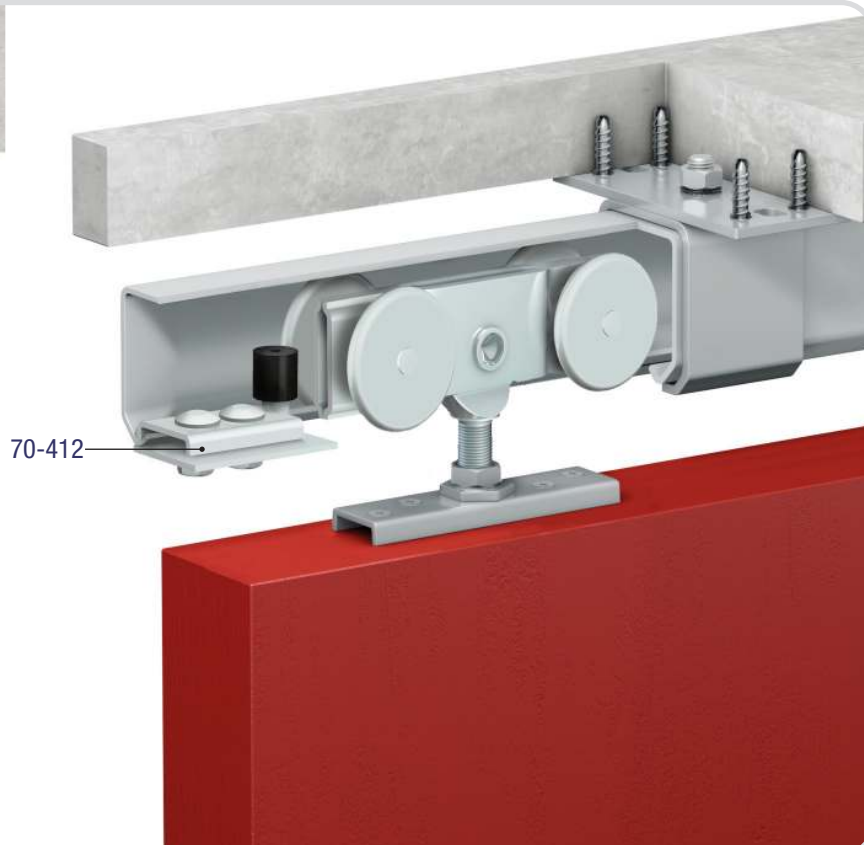
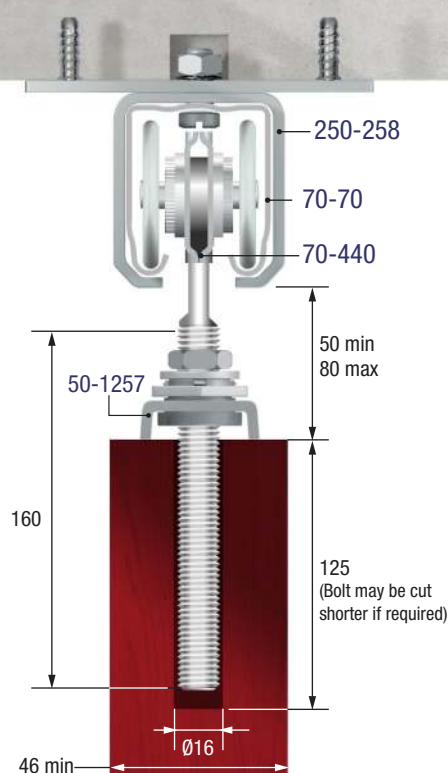


Straight sliding door system for timber or metal doors

Face Fixing



Soffit Fixing



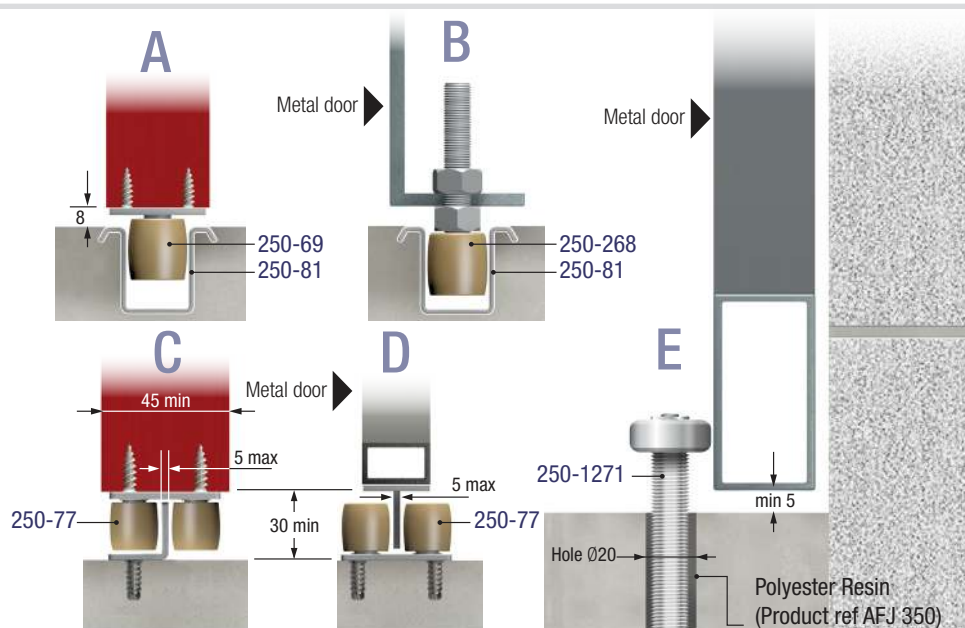
Contact our knowledgeable and friendly staff will be more than happy to talk you through any technical or specification questions you may have

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Bottom Guide Options

Typical bottom guide configurations for sliding systems (suggestions only).

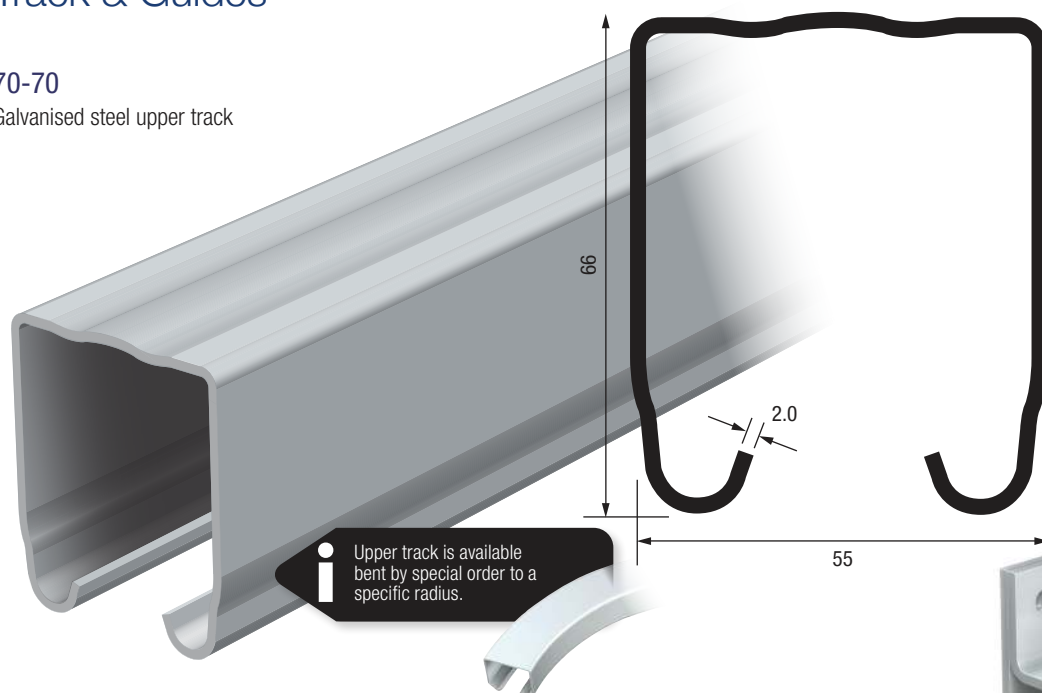
- A. Screw mounted guide roller fixed to timber door with under guide channel recessed into floor.
- B. Screw mounted guide roller fixed to metal door with under guide channel recessed into floor.
- C. Bottom guide 250-77 used with angle steel, which can also act as a weather strip.
- D. T-section metal bar fitted to door underside and used with bottom guide 250-77
- E. Bottom guide 250-1271 fixed into floor using chemical resin. Door is then guided between wall and roller which allows it to be used with no under guide channel. Where guide channel is prone to fill with debris, this method is recommended.



Track & Guides

70-70

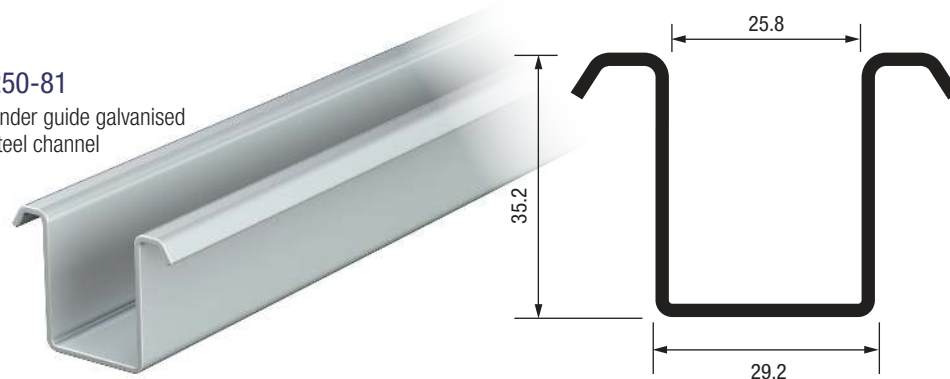
Galvanised steel upper track



Length	Part No.
1 metre	70-70-1
2 metre	70-70-2
3 metre	70-70-3
4 metre	70-70-4
5 metre	70-70-5

250-81

Under guide galvanised steel channel



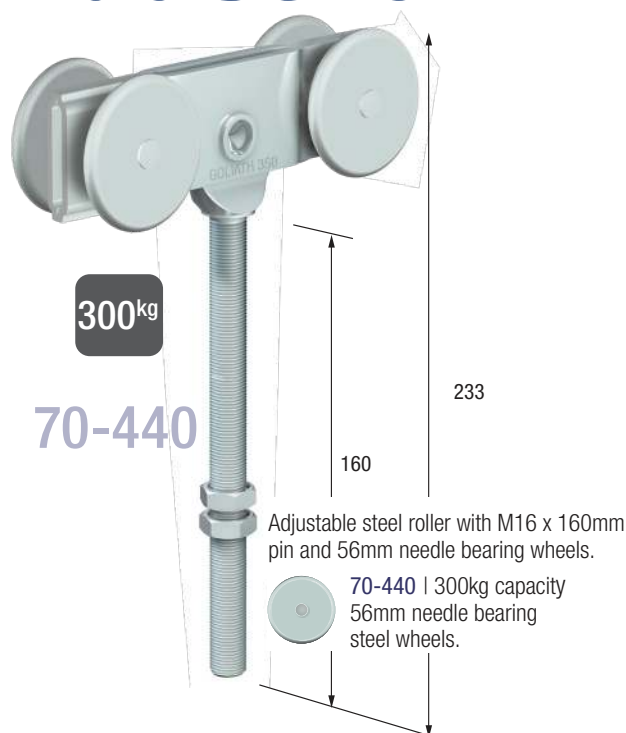
Length	Part No.
1 metre	250-81-1
2 metre	250-81-2
3 metre	250-81-3
4 metre	250-81-4
5 metre	250-81-5

70-411

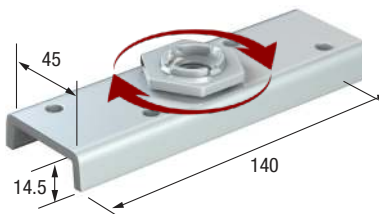
Track connector for upper track



industrial Series 70



50-1257

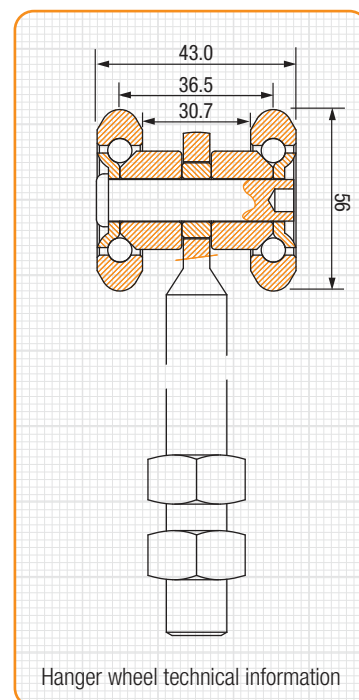


50-1257 Steel rotating suspension plate for M16 pin.
Min. door thickness 46mm.
For use with: **70-440**

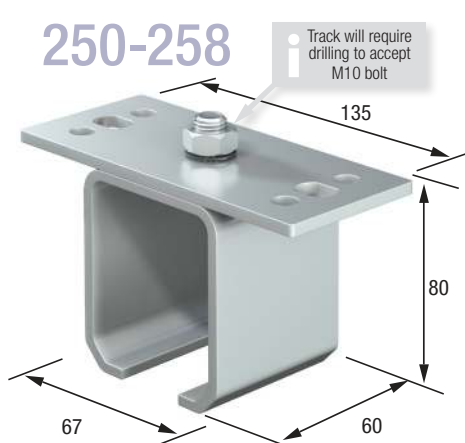
70-412



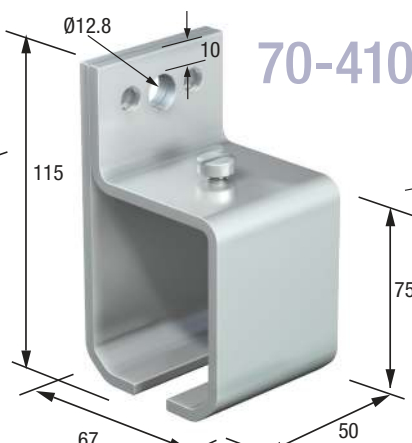
70-412 Door stop for the upper track.



250-258

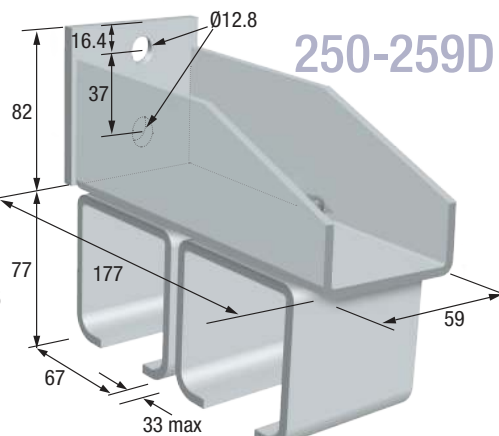


250-258 Ceiling fixing steel bracket for the upper track.



70-410 Wall fixing steel bracket for the upper track.

70-410

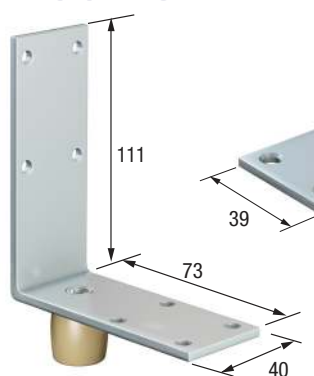


250-259D Twin track wall fixing steel bracket for the upper track. Maximum spacing adjustment 33mm.

250-259D

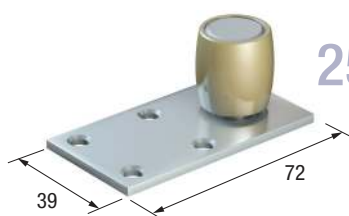
Please note that when using upper track support brackets it is recommended that they should be fixed at 600mm - 1000mm spacing.

250-73



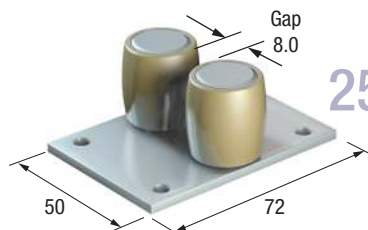
250-73 Steel side guide roller with rotating brass pin 25mm diameter.
Minimum door thickness 40mm.

250-69



250-69 Steel guide roller with rotating brass pin 25mm diameter.

250-77



250-77 Twin steel guide roller with rotating brass pin 25mm diameter.

250-1271

50-1297



50-1297 Rotating brass pin 25mm diameter.

250-268



250-1271 Guide roller M16 steel pin with 34mm steel roller.

250-268 Guide roller M12 steel pin with 25mm brass roller.

Contact our knowledgeable and friendly staff will be more than happy to talk you through any technical or specification questions you may have

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